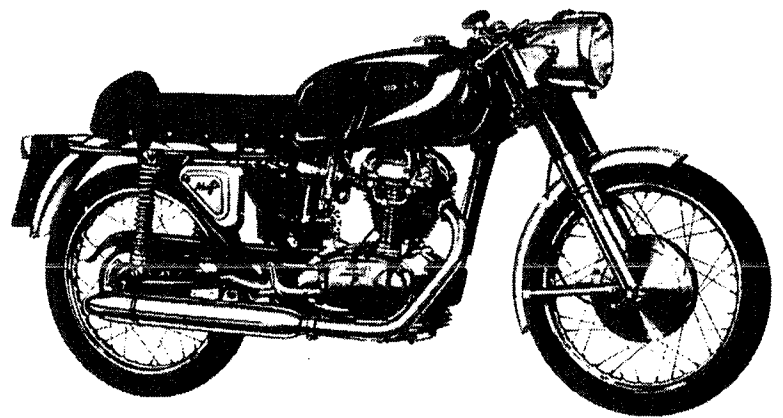


**spare parts
catalogue
and price-list
for the motorcycles
Over Head Cam Shaft**

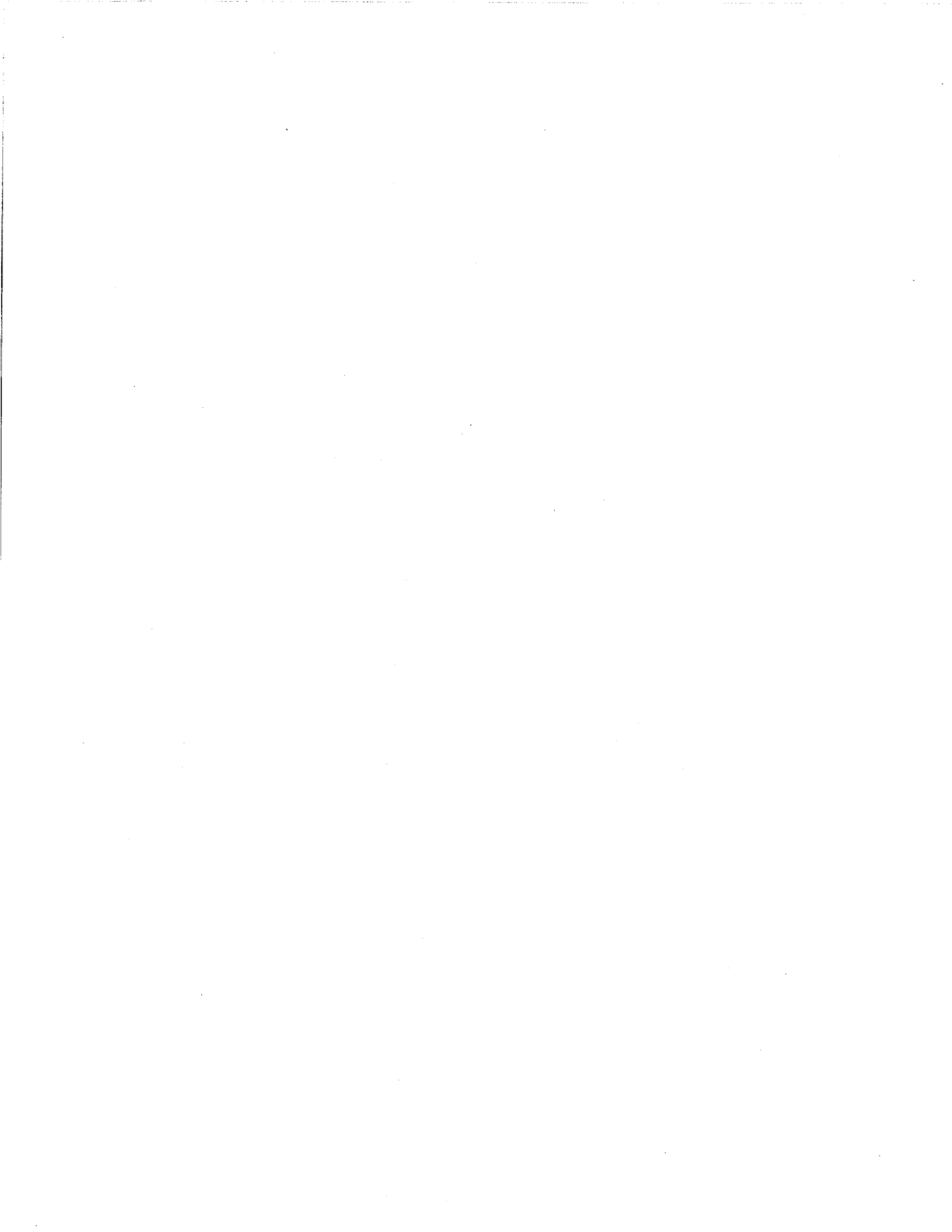


**catalogue
et liste des prix
des pièces de rechange
pour les motolégères
monoarbre**

**250 cc.
5 speeds
5 vitesses**



PRINTED IN ITALY



CATALOGUE
DES PIÈCES DE RECHANGE
POUR LES MOTOLÉGÈRES
MONOARBRE

SPARE PARTS
CATALOGUE
FOR THE

DUCATI 250 GT - MONZA - MACH 1 - SCR
250 MARK 3 1964 - MARK 3 1965

**OVER HEAD CAM SHAFT
LIGHTWEIGHT MOTORCYCLES**



DUCATI MECCANICA S.p.A. • TELEFONO 491.601 **BOLOGNA**

**INSTRUCTIONS to be followed for the orders of spare parts for the Lightweight
Motor cycles DUCATI 250 GT - Monza - Mach 1 - Motocross (SCR) - Mark 3**

1. All orders of spare parts must clearly indicate besides the description of each spare required, also the code number taken out from this catalogue and the serial numbers of the engine and of the frame.

2. Spares printed in *Italics* and marked with an asterisk (*) can be fitted only in special repair shops having adequate mechanical equipments.

3. When ordering spare parts, you should proceed as follows:

- find the table concerning the interested motorcycle;
- find out the needed piece on the relative table;
- read there the number of the piece;
- seek in the second column of the detailed list the number of the piece;
- complete this number with the first part of the code indicated in the first column.

INSTANCE :

The piece needed for, may be for instance, the clutch drum of the assembly group CF:

- read on the table the number indicated for this piece, that is: 590;
- seek in the second column the number indicated on the table;
- the corresponding first part of the classification will be: 0600.16;
- the whole code of the piece will be: 0600.16.590.

4. The pieces without a price, are found on the market and are not supplied.

5. The parts of the carburetter can be very easily found on the market especially in the DELL'ORTO Service Stations.

6. For the painted parts, mention their colour together with their code number, in your orders.

EXCERPT FROM GENERAL CONDITIONS OF WARRANTY ON SALES

DUCATI MECCANICA S.p.A. warrants the standard made Products for six months. The warranty binds the dealer for such period of time to replace free of charge the recognised faulty parts, but labour will be at the purchaser's charge. The parts and accessories not produced by DUCATI MECCANICA S.p.A. are excluded from warranty.

The control of faults and the cause of such faults will always be effected by the workshops of DUCATI MECCANICA S.p.A. or the workshops duly authorised by the makers. The expenses for transport and examination on the spot allowed by the dealer as well as labour, will be at the purchaser's charge. Eventual delays do not give the purchaser the right to claim for reimbursement.

The warranty is void: if the Products are used in a way which is not in compliance with DUCATI MECCANICA S.p.A.'s instructions; if they are altered, repaired or dismantled, even in part, out of the manufacturer's workshop or out of the authorised workshops.

As a consequence of the above mentioned warranty, the purchasers are not entitled to claim for reimbursement for damages and for the cancellation of any contracts.

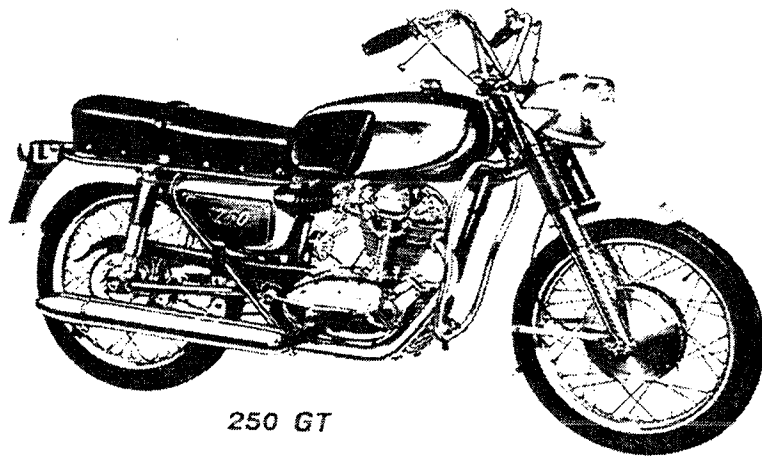
List of the Assembly Groups for the DUCATI 250 GT - Monza - Mach 1 - Scrambler lightweight motor cycles

ENGINE

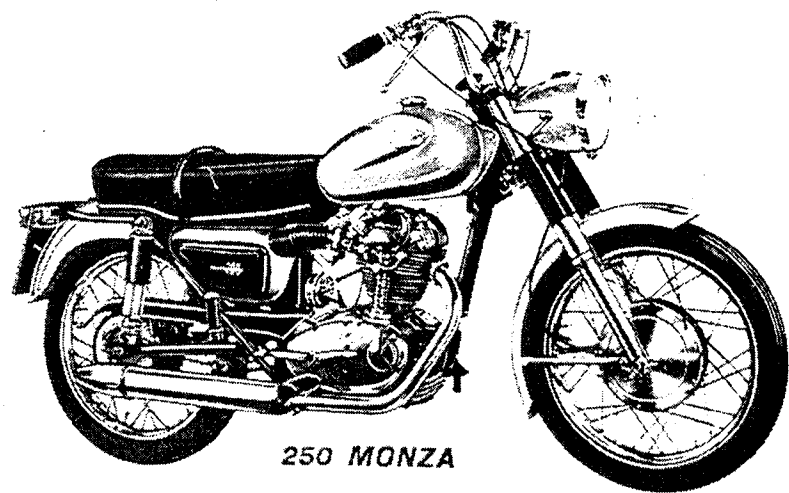
Group AV	— Starter	page 13
Group CB	— Gear change control	page 17
Group CF	— Gear change-clutch	page 23
Group CL	— Cylinder	page 27
Group DS	— Timing	page 29
Group IE	— Electrical system	page 35
Group IM	— Main shaft - connecting rod	page 41
Group KA	— Crankcase	page 57
Group PM	— Pump (crankcase - electrical system)	page 67
Group SC	— Exhaust pipe	page 75
Group TS	— Cylinder Head	page 81

FRAME

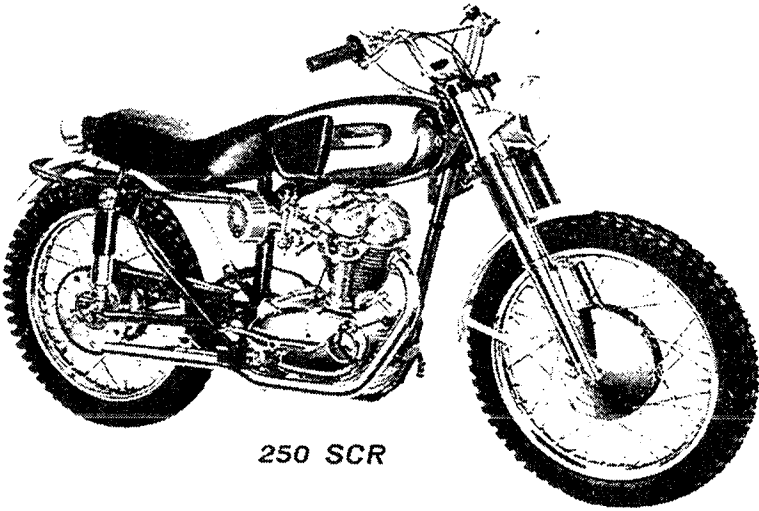
Group AC-CC	— Accessories - chain - chain-cover	page 137
Group CA	— Central stand	page 141
Group FA	— Front fork	page 143
Group FC	— Head lamp and Horn	page 157
Group FP-MP	— Rear fork and rear suspension	page 173
Group FR-PE	— Rear brake - Footrests	page 175
Group MC	— Handlebars and controls	page 183
Group PA-PP	— Mud-guards	page 219
Group PT	— Number plate carrier	page 225
Group RA	— Front wheel	page 229
Group RP	— Rear wheel	page 241
Group TE-SB-SE	— Frame - Saddle - Petrol tank	page 257



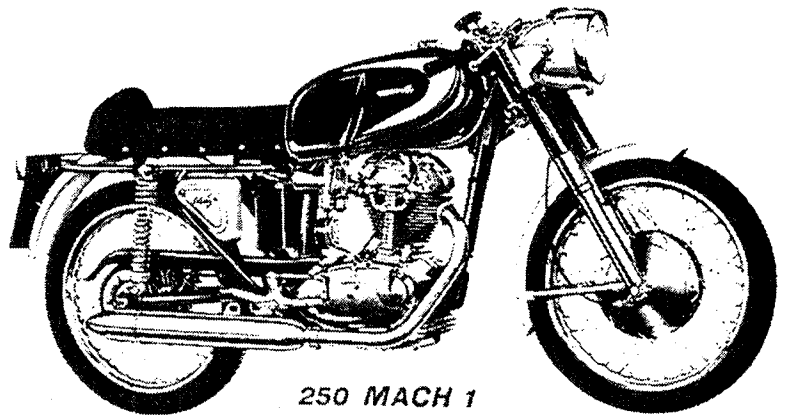
250 GT



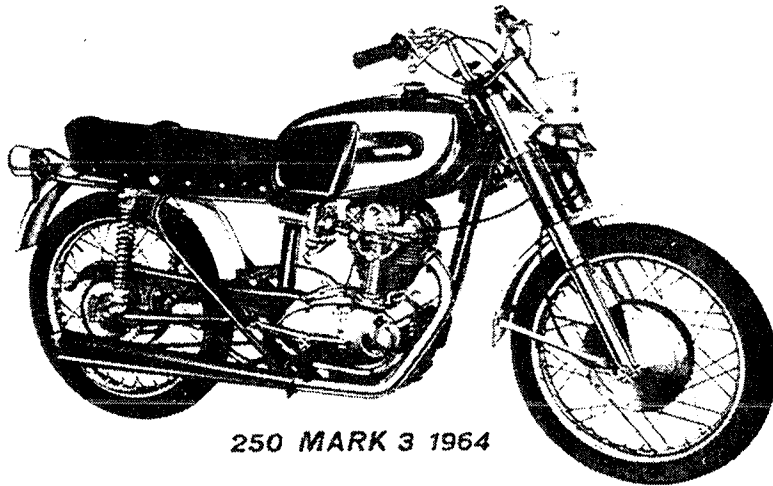
250 MONZA



250 SCR

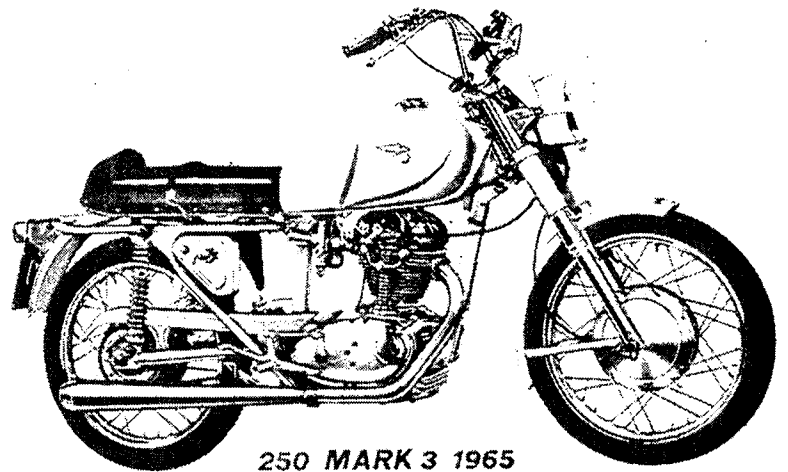


250 MACH 1

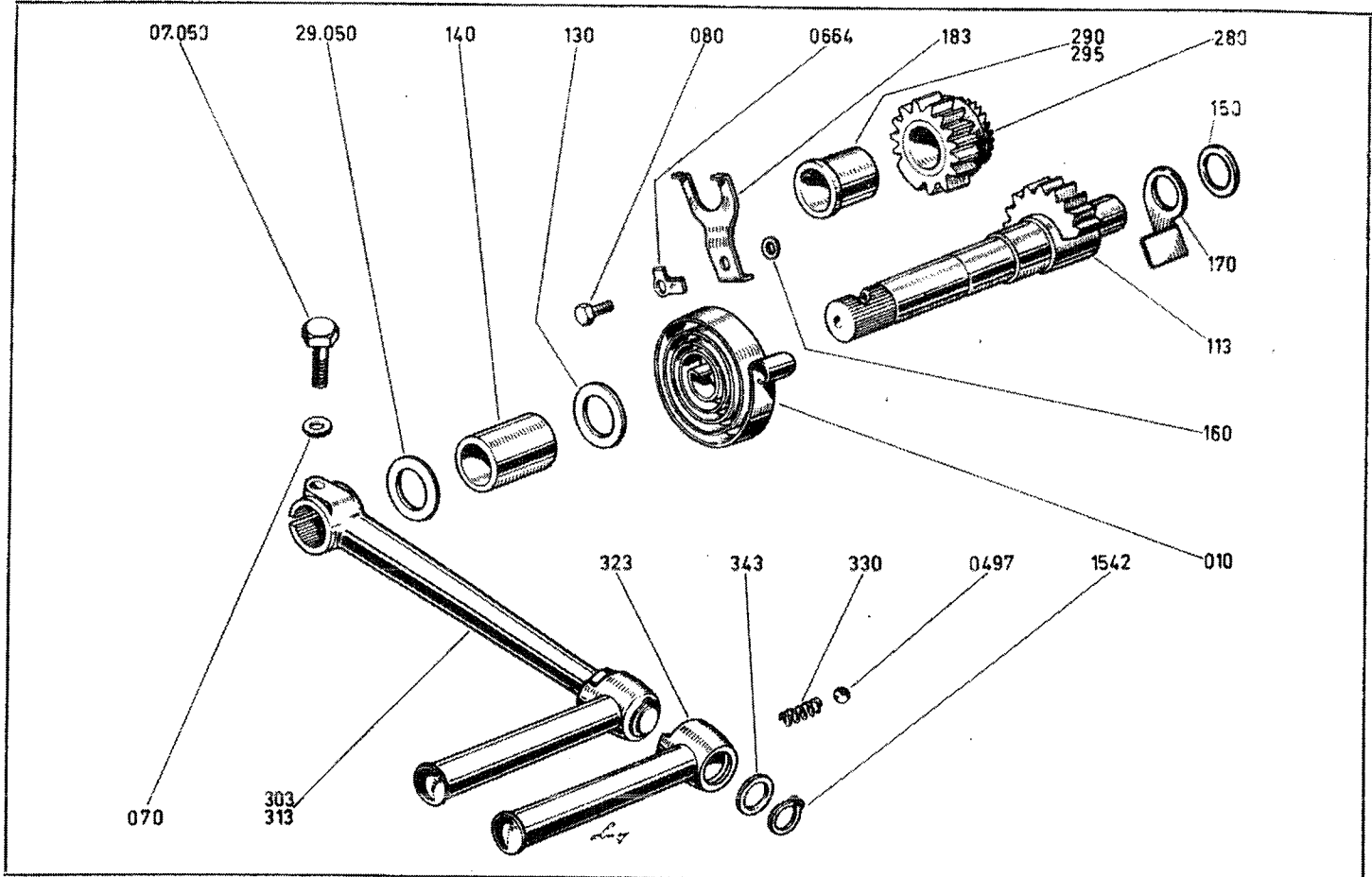


250 MARK 3 1964

**groups
and lists
groupes
et listes**



250 MARK 3 1965



Pièce		DENOMINATION	PART	Validité - Validity	Q.té p. mot. N. per mot.	Prix - Price
1	2					
0603.07	010	Ressort retour pédale	Pedal return spring		1	
0400.	07.050	Vis TE 8MB x 28 UNI 184	Screw TE 8MB x 28 UNI 184		1	
0150.	29.050	Rondelle de butée \varnothing 18,5 x \varnothing 25 x 0,5	Thrust washer \varnothing 18,5 x \varnothing 25 x 0,5		1	
0400.49.	070	Rondelle courbe \varnothing 8,4 x \varnothing 15 x 0,5	Bent washer \varnothing 8,4 x \varnothing 15 x 0,5		1	
0150.70.	080	Vis TE 6MA x 12 UNI 187	Screw TE 6MA x 12 UNI 187		1	
0603.07.	113	1) Tourillon pour démarrage Z-20	Starter pin Z=20	jusqu'au n. m. till e. n.	1	
0150.07.	130	Rondelle de butée \varnothing 18 x \varnothing 32,5 x 0,5	Thrust washer \varnothing 18 x \varnothing 32,5 x 0,5		1	
0603.07.	140	Pièce de distance \varnothing 18 x \varnothing 20 x 29	Distance piece \varnothing 18 x \varnothing 20 x 29		1	
0603.07.	150	Rondelle de butée \varnothing 15,5 x \varnothing 23 x 0,5	Thrust washer \varnothing 15,5 x \varnothing 23 x 0,5		1	
0603.07.	160	Rondelle \varnothing 6,5 x \varnothing 13 x 2,5	Washer \varnothing 6,5 x \varnothing 13 x 2,5		1	
0603.07.	170	Plaque d'arrêt secteur	Segment locking plate		1	
0400.07.	183	Ressort à lames superposées	Leaf spring		2	
0603.07.	280	2) Engrenage de démarrage Z-22	Starter gear Z=22	jusqu'au n. m. till e. n.	1	
*0603.07.	290	DOUILLE normale \varnothing i=17	NORMAL bush \varnothing i=17		1	
*0603.07.	295	DOUILLE major. 0,05	BUSH overs. 0,05		1	
0400.07.	303	Levier complet de démarrage	Complete starter lever		1	
0400.07.	313	Levier de démarrage	Starter lever		1	
0400.07.	323	Pédale pour levier	Lever pedal		1	
0150.07.	330	Ressort déclat pédale	Pedal release spring		1	
0400.07.	343	Rondelle d'arrêt	Locking washer		1	
76835.	0497	Bille 3/16" (\varnothing 4,76) RIV 90152006	Ball 3/16" (\varnothing 4,76) RIV 90152006		1	
73421.	0664	Rondelle de sureté \varnothing i=6,4	Safety washer \varnothing i=6,4		1	
73500.	1542	Anneau Seeger 15 E	Ring Seeger 15 E		1	
<p>Attention!</p> <p>Du n. moteur demandez:</p> <p>1) 0606.07.110 - Tourillon pour démarrage Z=18</p> <p>2) 0606.07.280 - Engrenage de démarrage Z=19</p>			<p>NOTE! From engine number request:</p> <p>1) 0606.07.110 Starter pin Z=18</p> <p>2) 0606.07.280 Starter gear Z=19</p>			

